

FIG. 1

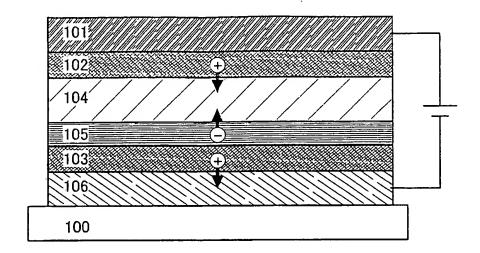


FIG. 2

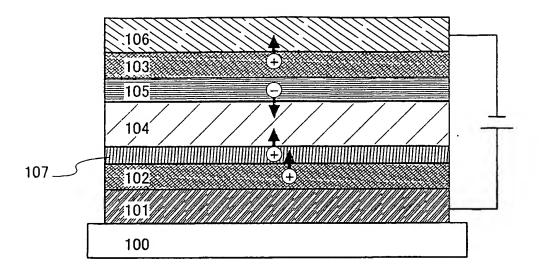


FIG. 3

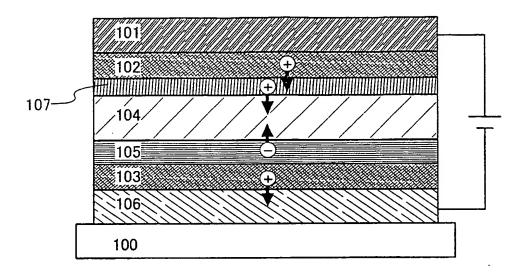


FIG. 4

FIG. 5A

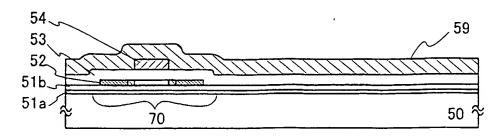


FIG. 5B

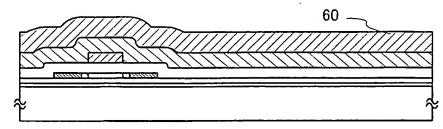


FIG. 5C

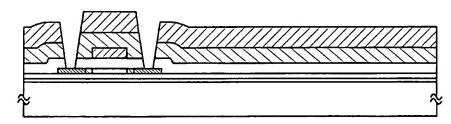


FIG. 5D

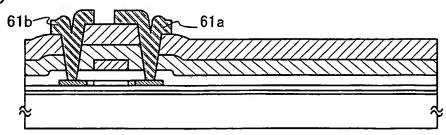


FIG. 5E

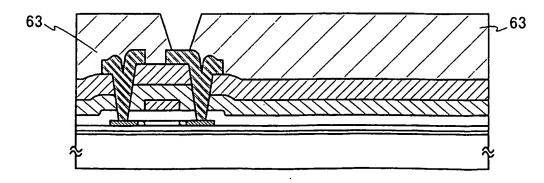


FIG. 6A

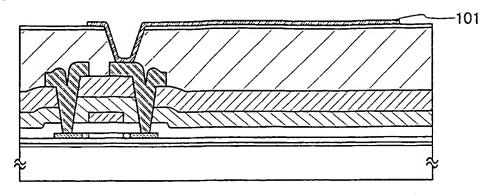


FIG. 6B

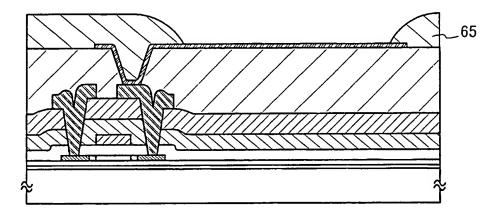


FIG. 6C

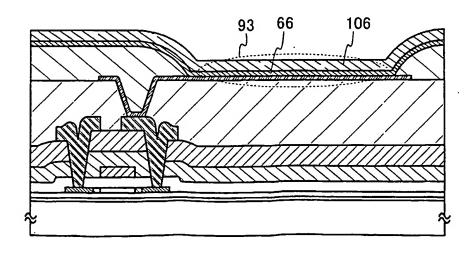
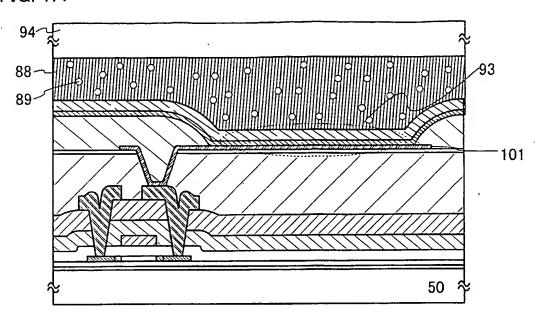


FIG. 7A



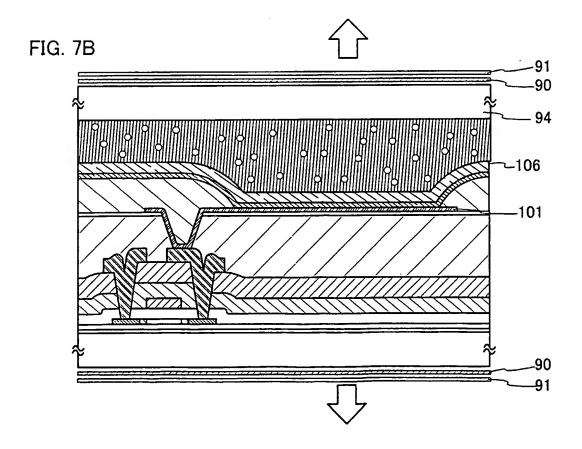


FIG. 8A

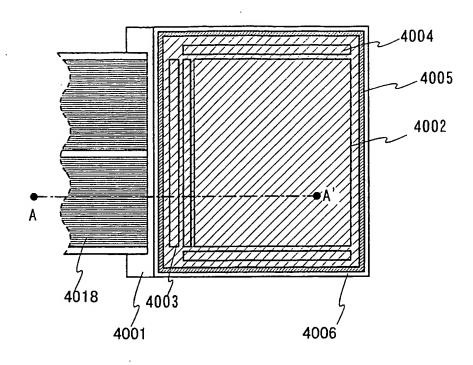
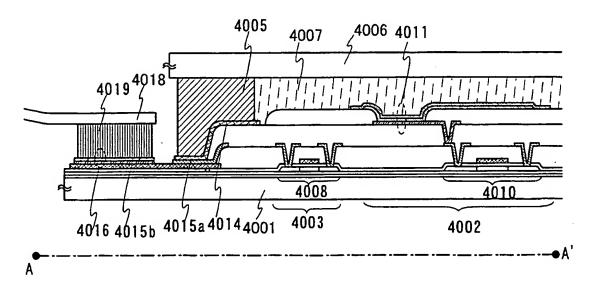
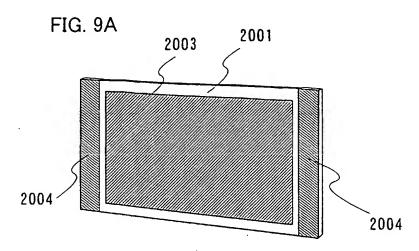
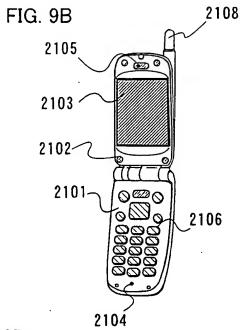


FIG. 8B







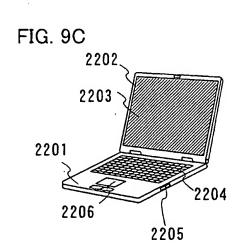
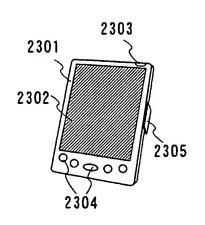
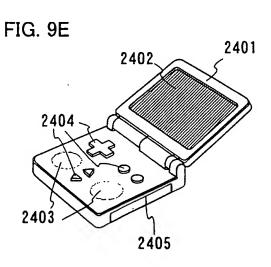


FIG. 9D





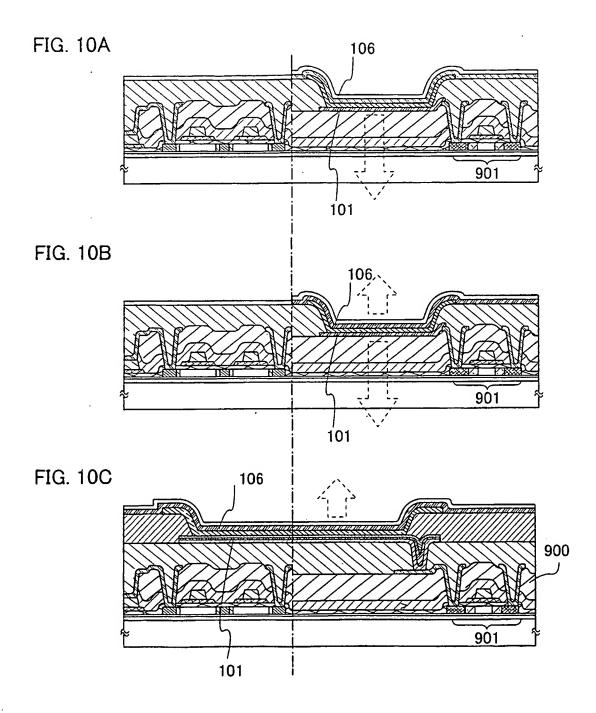


FIG. 11A

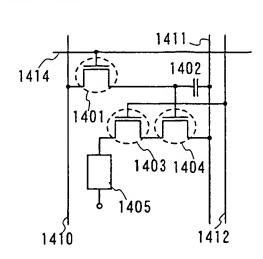


FIG. 11B

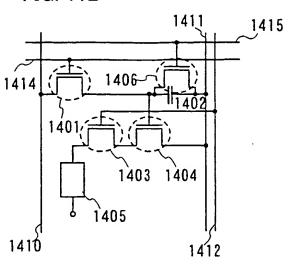


FIG. 11.C

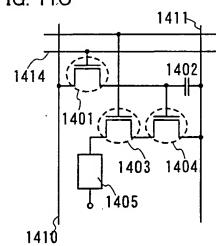


FIG. 11D

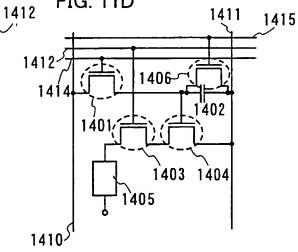
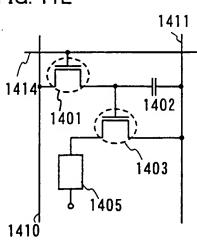
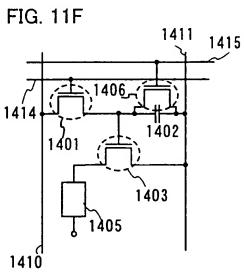


FIG. 11E





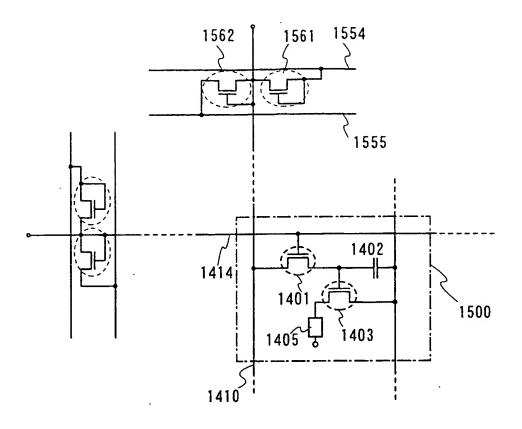


FIG. 12

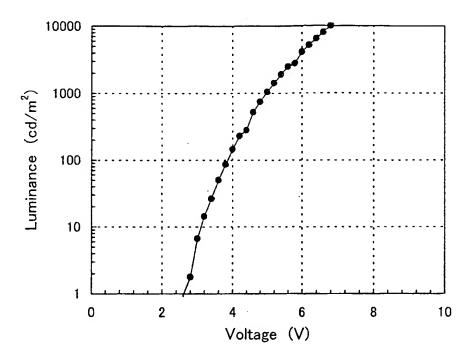


FIG. 13

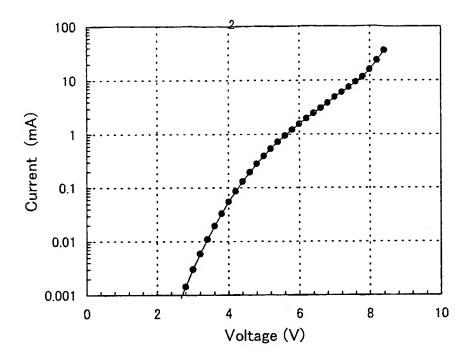


FIG. 14

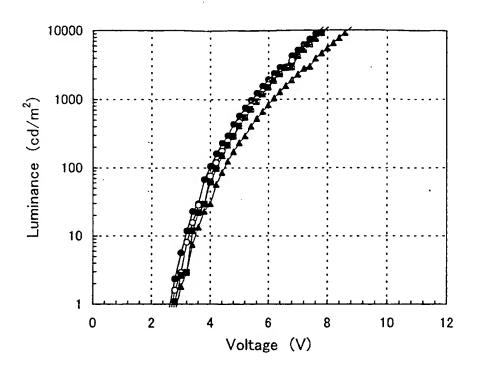


FIG. 15

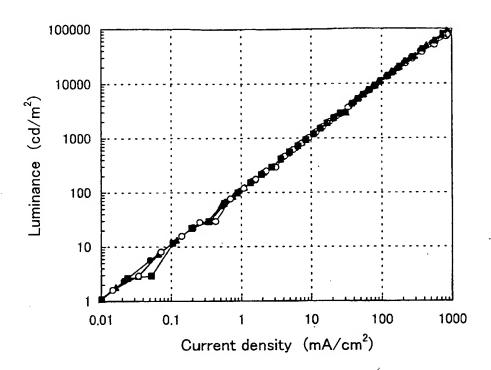


FIG. 16

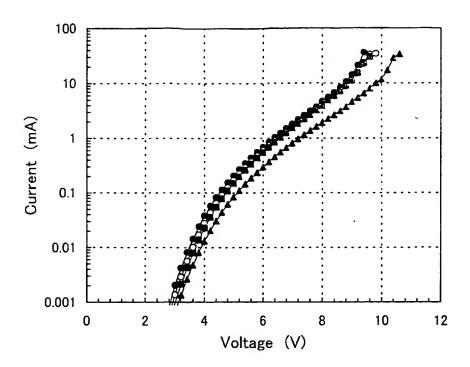


FIG. 17

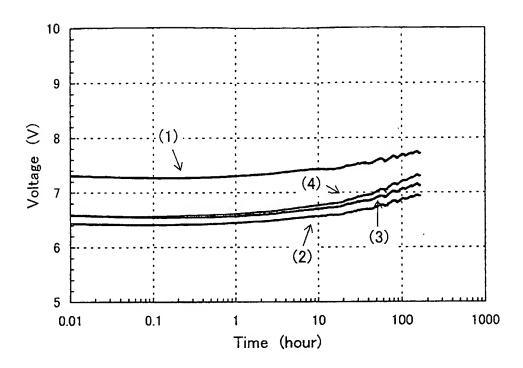


FIG. 18

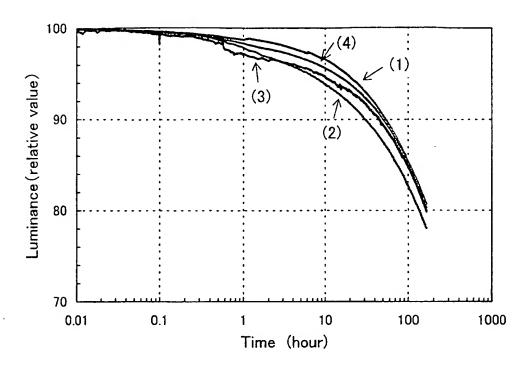


FIG. 19

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## **EXPLANATION OF REFERENCE**

100: an insulator, 101: a first electrode, 102: a layer, 103: a layer, 104: a light emitting layer, 105: a layer, 106: a second electrode, 107: a layer, 50: a substrate, 51a: a base insulating layer, 51b: a base insulating layer, 52: a semiconductor layer, 53: a gate 5 insulating layer, 54: a gate electrode, 59: an insulating film (hydride film), 60: an interlayer insulating layer, 61a: connection portion, 61b: a wiring, 63: an interlayer insulating layer, 65: a bank, 66: a light-emitting stack, 70: a thin film transistor, 88: a resin, 89: a desiccant, 90: a polarizing plate, 91: a protective film, 93: a light emitting element, 94: a counter substrate, 900: an interlayer insulating layer, 901: a thin film 10 transistor, 4001: a substrate, 4002: a pixel area, 4003: a signal line driver circuit, 4004: a scan line driver circuit, 4005: a sealant, 4006: a counter substrate, 4007: an filler, 4008: a thin film transistor, 4010: a thin film transistor, 4011: a light emitting element, 4014: a wiring, 4015a: a wiring, 4015b: a wiring, 4016: a connection terminal, 4018: a flexible printed circuit (an FPC), 4019: an anisotropic conductive film, 2001: a case, 2003: a display portion, 2004: a speaker area, 2101: a main body, 2102: a case, 2103: a display portion, 2104: a voice input area, 2105: a sound reproducer, 2106: operation keys, 2108: an antenna, 2201: a main body, 2202: a case, 2203: a display portion, 2204: a keyboard, 2205: an external connection portion, 2206: a pointing mouse, 2301: a main body, 2302: a display portion, 2303: a switch, 2304: operation keys, 2305: an IR port, 2401: a case, 20 2402: a display portion, 2403: a speaker area, 2404: operation keys, 2405: an recording medium insert portion, 1401: a switching TFT, 1402: a capacitor, 1403: a driving TFT, 1404: a current control TFT, 1405: a light emitting element, 1406: a TFT, 1410: a signal line, 1411: a power source line, 1412: a power source line, 1414: a scan line, 1415: a scan line, 1500: a pixel area, 1561: a diode, 1554: a wiring, 1555: a wiring.